

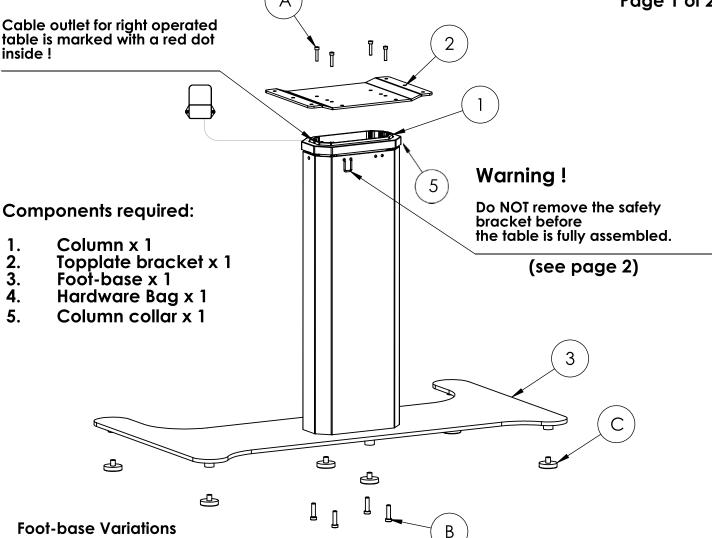
M1 Assembly Instructions

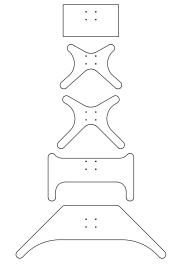
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Hardware:

A. R011058

 $4x (m6 \times 25)$





B. R011043 x $4 \times (m8 \times 30)$

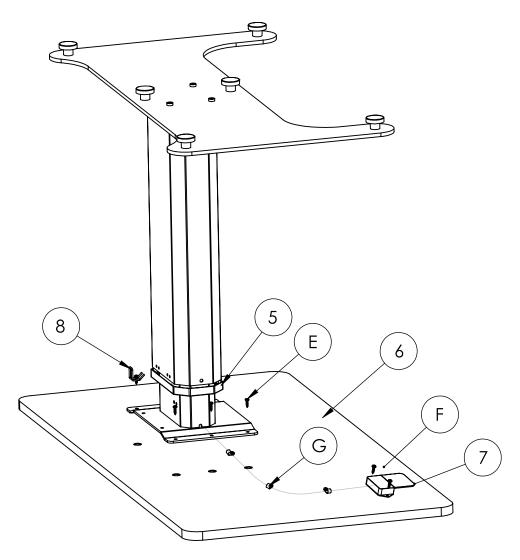


C. RM-175 6x (Glide)

Asssembly steps:

- 1. Slide column collar(5) over the top of the column. Do not lock in place. Allow column collar to sit loosly on column as shown.
- 2. Attach top-plate bracket(2) to the column(1) using four m6x25 screws(A). Note: Make sure to mount the topplate bracket(2) to the column with the side NOT marked with a red dot. The side marked with a red dot should be away from the column.
- 3. Attach six table glides(C) to Footbase(3), and mount the foot-base(3) to the column(1) using four m8x30 screws(B).

D. R011905 1x (6mm Hex Key)



Assembly steps:

- 4. Attach assembled frame to table-top(6) using six 5x20mm wood screws(E), or six flange screws m6x16mm(E1) when using threaded inserts in the table top.
- 5. Mount locking paddle(7) with two 4x16mm wood screws(F), and use cable clamps(G) with 4x16mm wood screws(F) to afix the locking cable to the table top. (NOTE: Make sure not to bend or crimp the cable.)
- 6. Place the assembled table on the floor in upright possition. Remove the safety pin(8) by depressing the handle(7), applying downward pressure to the table top(6), and pulling the pin(8) outward.
- 7. Gently press the column collar(5) in place on outer column. Workstation is ready for use!

Hardware:

