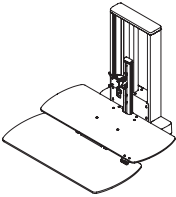
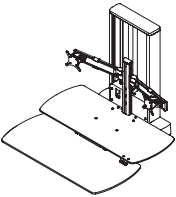
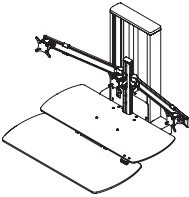
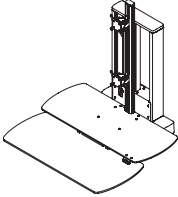
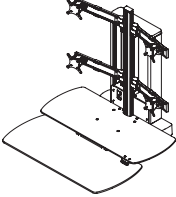
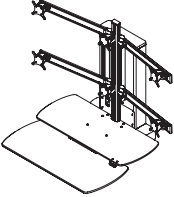
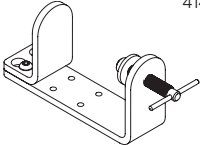
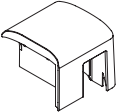
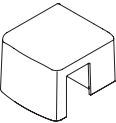

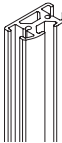
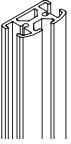
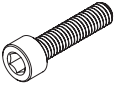
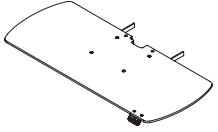

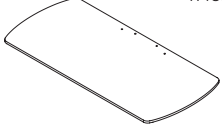


Scan or click
to watch the
installation video

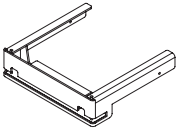
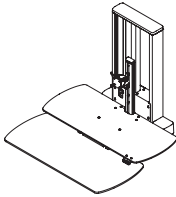
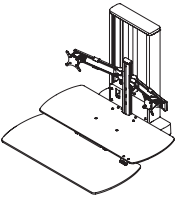
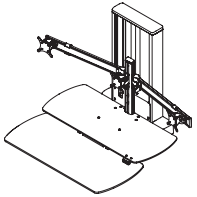
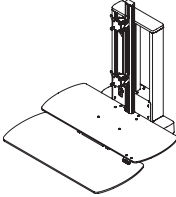
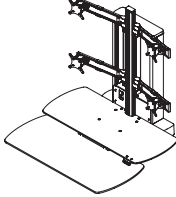
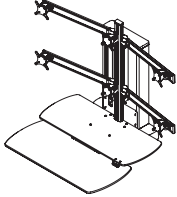
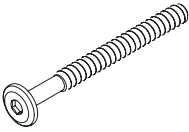
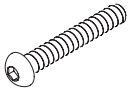


PARTS LIST

	1TCH-1	1TCH-2	1TCH-3	1TCH-1/1	1TCH-2/2	1TCH-3/3
						
A  Clamp Mount 414717	2x	2x	2x	2x	2x	2x
B  Left Cap 114696L	1x	1x	1x	1x	1x	1x
C  Right Cap 114696R	1x	1x	1x	1x	1x	1x
D  Cap Door 115060	2x	2x	2x	2x	2x	2x
E  Single Tier Column 115160-16	1x	1x	1x	—	—	—

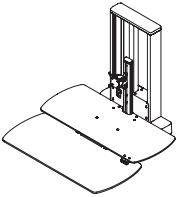
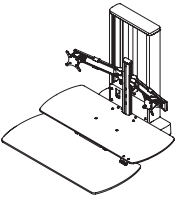
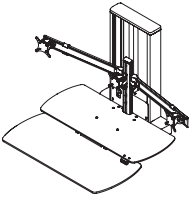
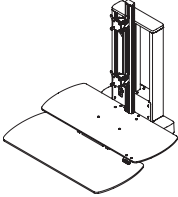
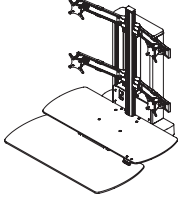
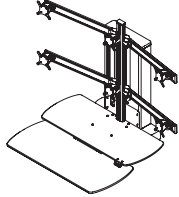
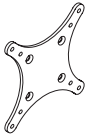
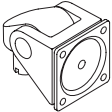

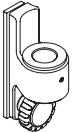

PARTS LIST CONTINUED

	1TCH-1	1TCH-2	1TCH-3	1TCH-1/1	1TCH-2/2	1TCH-3/3
F  Dual Tier Column 115160-33	—	—	—	1x	1x	1x
G  M6-1.0 x 28mm SHCS 715498	2x	2x	2x	2x	2x	2x
H  Upper Work Surface 415091	1x	1x	1x	1x	1x	1x
I  M6-1.0 x 20mm FHSCS 715369	2x	2x	2x	2x	2x	2x
J  Lower Work Surface 114679	1x	1x	1x	1x	1x	1x


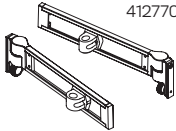
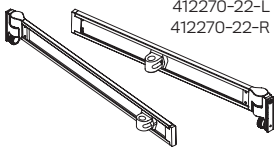
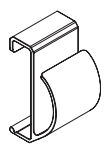
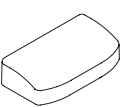
PARTS LIST CONTINUED

	1TCH-1	1TCH-2	1TCH-3	1TCH-1/1	1TCH-2/2	1TCH-3/3
K Lower Work Surface Mount 414763 						
L M6-1.0 x 70mm BHSCS 715368 	1x	1x	1x	1x	1x	1x
M M6-1.0 x 40mm BHSCS 715367 	2x	2x	2x	2x	2x	2x
N M6-1.0 x 14mm BHSCS 715366 	2x	2x	2x	2x	2x	2x
O 10-32 x 3/8" PhFHS 701164 	4x	8x	12x	8x	16x	24x

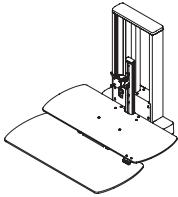
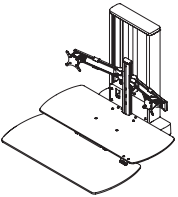
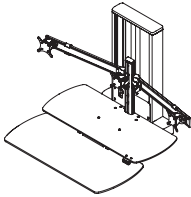
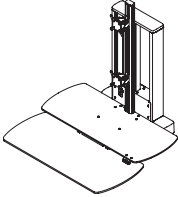
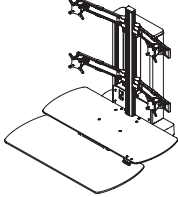
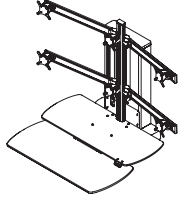


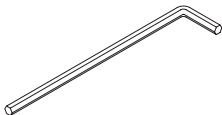
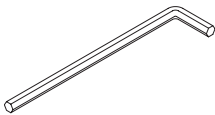
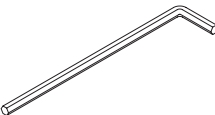
PARTS LIST CONTINUED

	1TCH-1	1TCH-2	1TCH-3	1TCH-1/1	1TCH-2/2	1TCH-3/3
						
P 75/100mm VESA Adapter 105587 	1x	2x	3x	2x	4x	6x
Q Standard Monitor Tilter 405397 	1x	2x	3x	2x	4x	6x
R M4 x 12mm PhPHS 701153 	4x	8x	12x	8x	16x	24x
S Column Mount 412552 	1x	2x	3x	2x	4x	6x
T Dog Washer 111230 	1x	2x	3x	2x	4x	6x

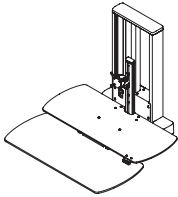
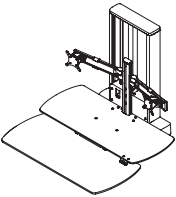
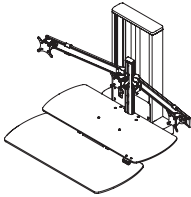
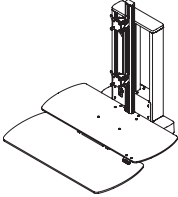
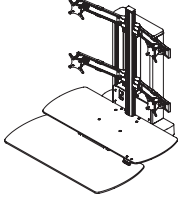
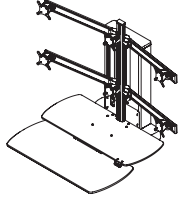
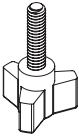

PARTS LIST CONTINUED

	1TCH-1	1TCH-2	1TCH-3	1TCH-1/1	1TCH-2/2	1TCH-3/3
U <p>10-32 x 1/2" FHSCS 711240</p> 	1x	1x	1x	1x	1x	1x
V <p>Dual Wings 412770-12.5-L 412770-12.5-R</p> 	—	1x	—	—	2x	—
W <p>Triple Wings 412270-22-L 412270-22-R</p> 	—	—	1x	—	—	2x
X <p>Wing Cable Clip 112082</p> 	—	2x	2x	—	4x	4x
Y <p>Column Cap 113496</p> 	1x	1x	1x	1x	1x	1x

PARTS LIST CONTINUED

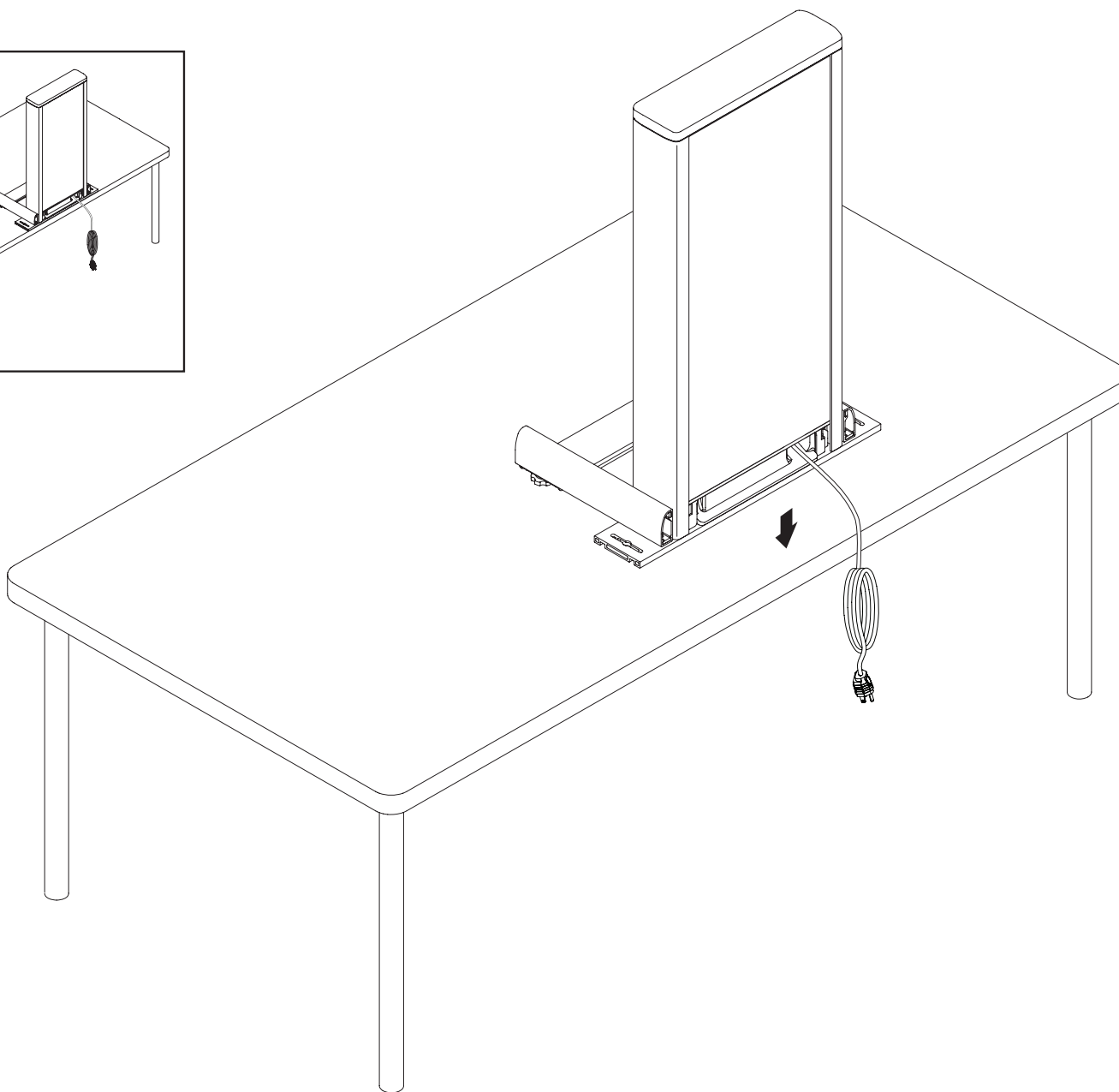
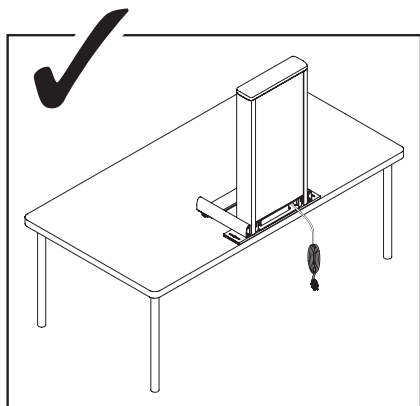
	1TCH-1	1TCH-2	1TCH-3	1TCH-1/1	1TCH-2/2	1TCH-3/3
						
Z 3/32" Allen Wrench 700146 	1x	1x	1x	1x	1x	1x
AA 1/8" Allen Wrench 701312 	1x	1x	1x	1x	1x	1x
BB 5mm Allen Wrench 710838 	1x	1x	1x	1x	1x	1x
CC 7/32" Allen Wrench 701127 	1x	1x	1x	1x	1x	1x
DD 4mm Allen Wrench 715426 	1x	1x	1x	1x	1x	1x

PARTS LIST CONTINUED

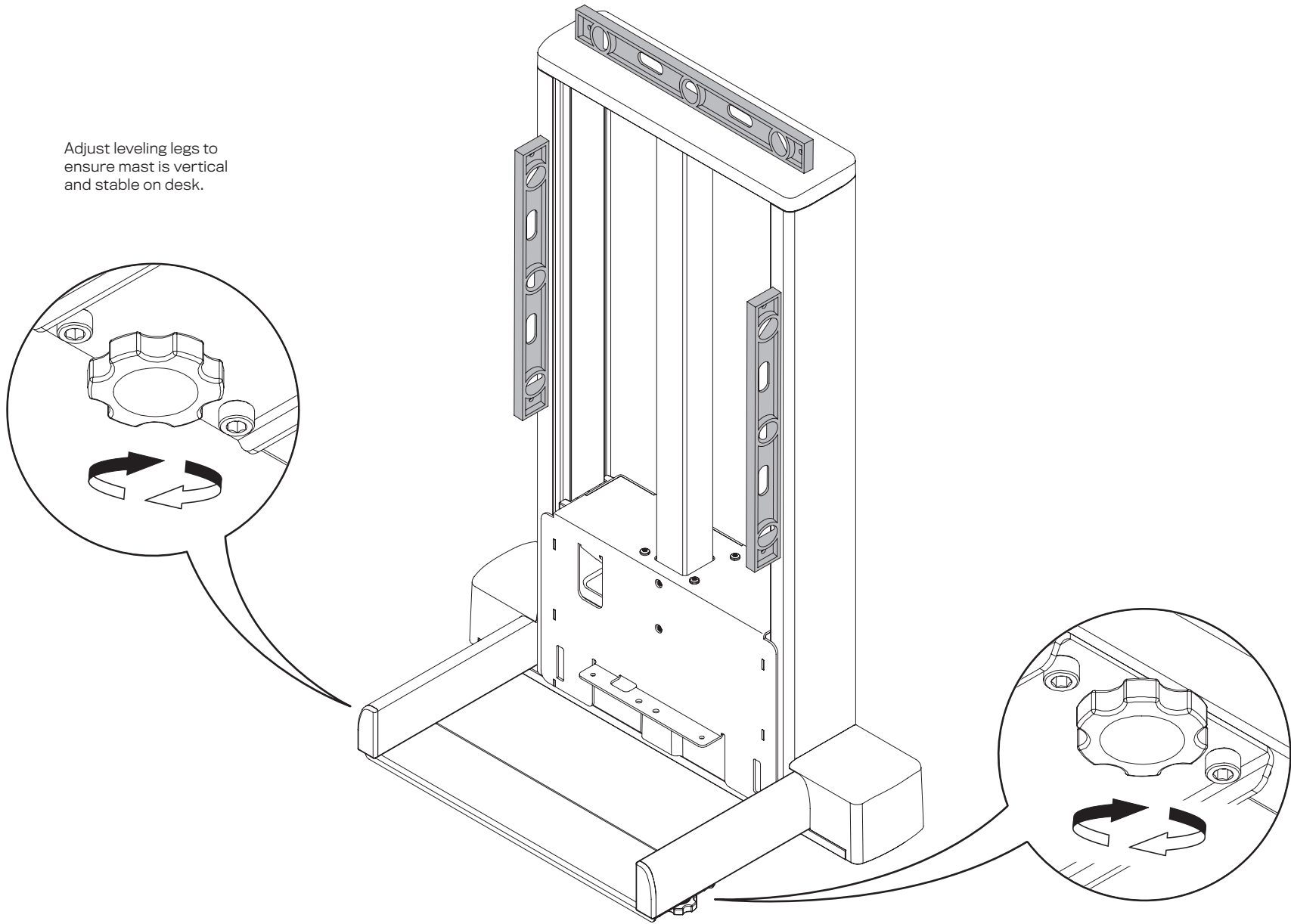
	1TCH-1	1TCH-2	1TCH-3	1TCH-1/1	1TCH-2/2	1TCH-3/3
						
EE  1/4-20 x 1" Knob 712779	4x	4x	4x	4x	4x	4x
FF  1/4-20 Square Nut 712785	4x	4x	4x	4x	4x	4x

* Thru mount hardware not included.

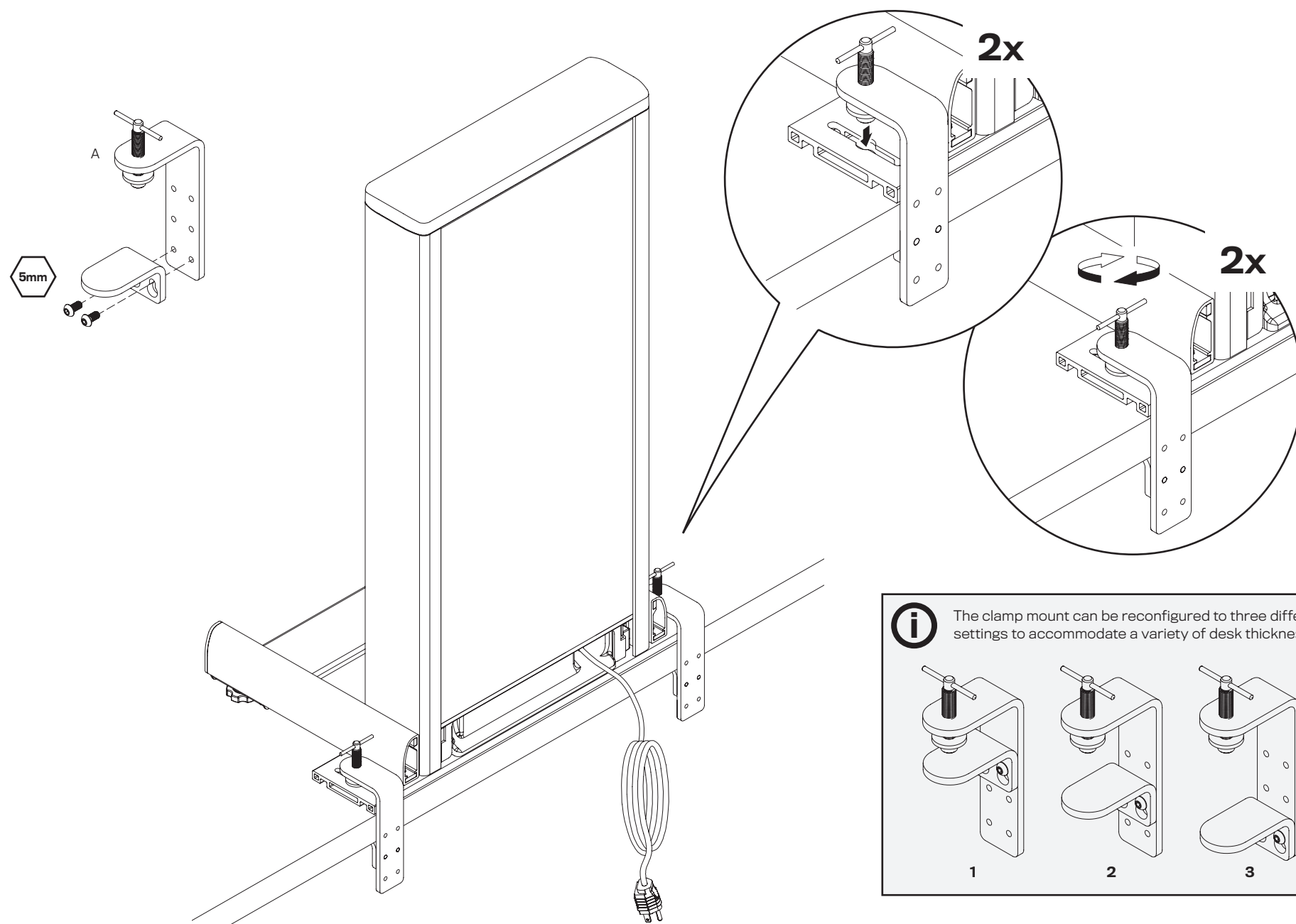
1



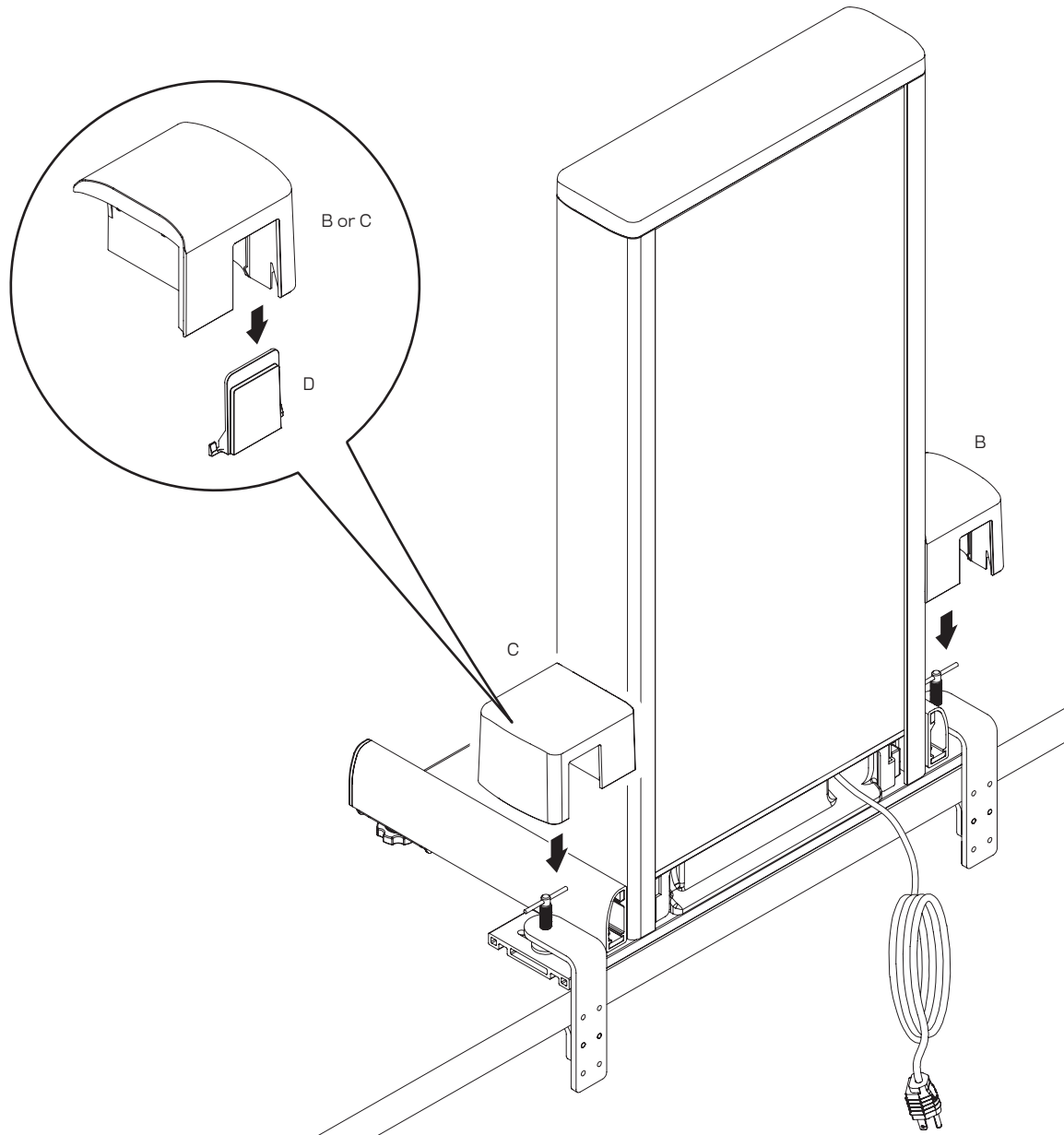
Adjust leveling legs to ensure mast is vertical and stable on desk.



3 CLAMP MOUNT CONFIGURATION*

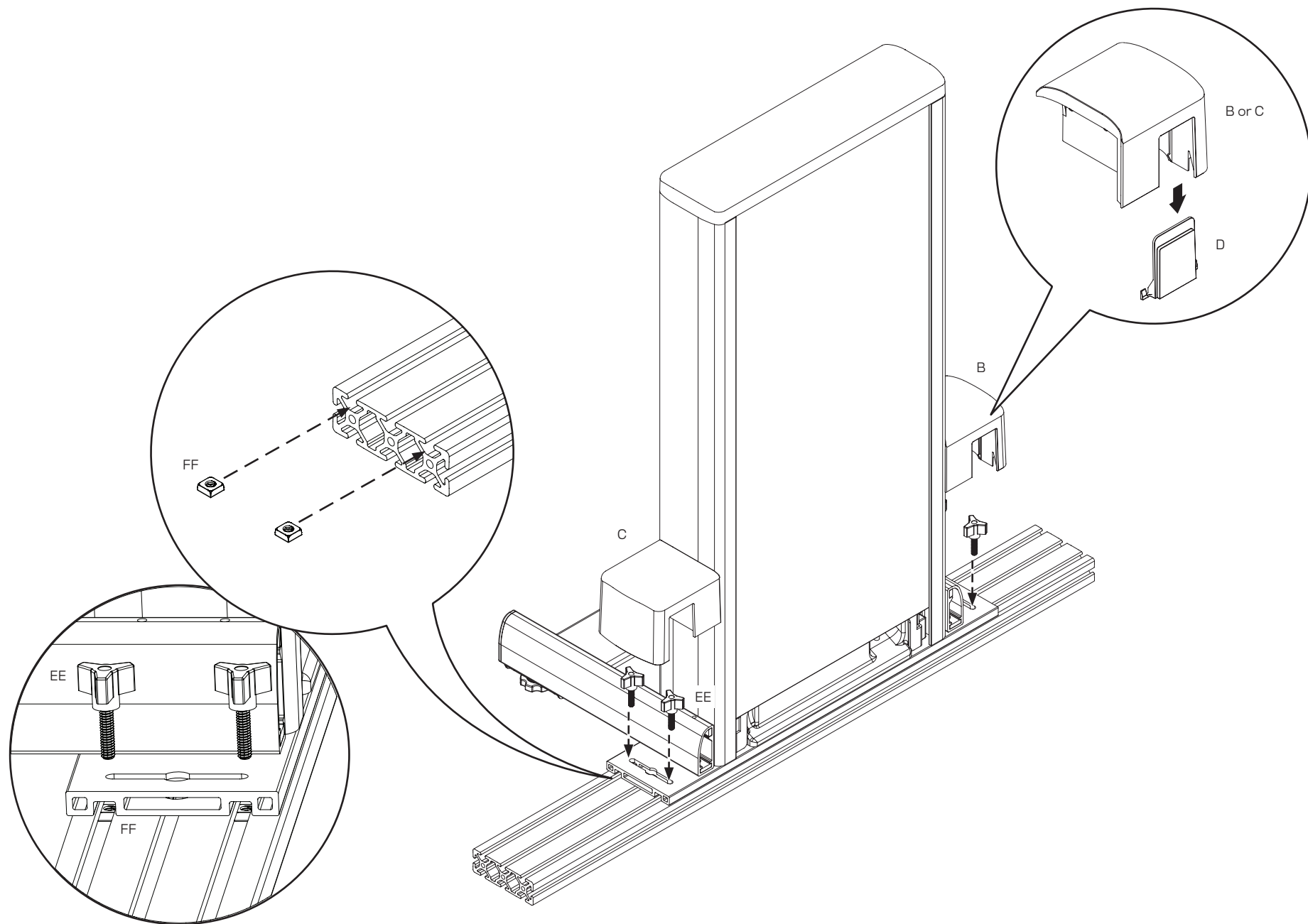


* Thru mount hardware not included.

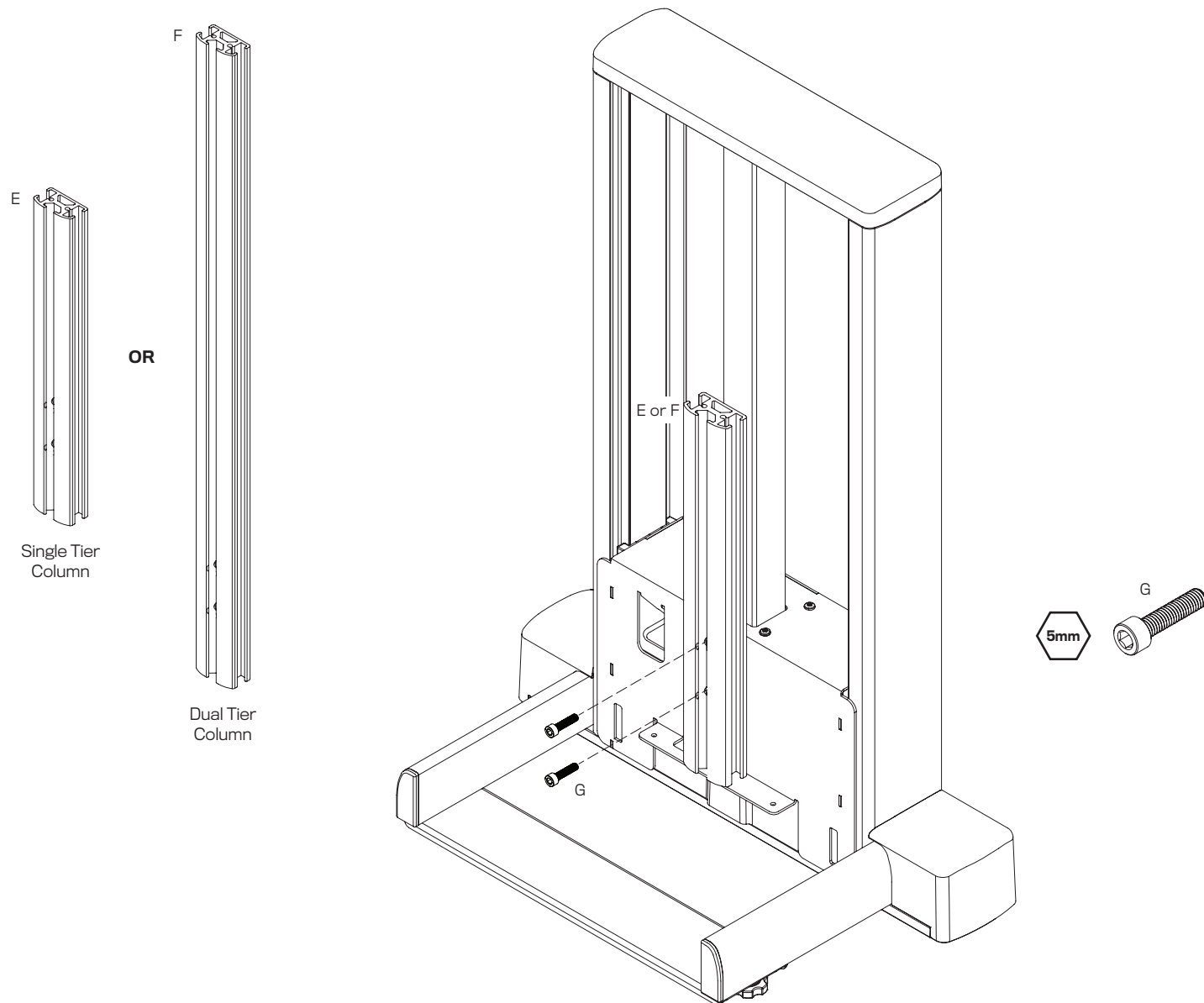


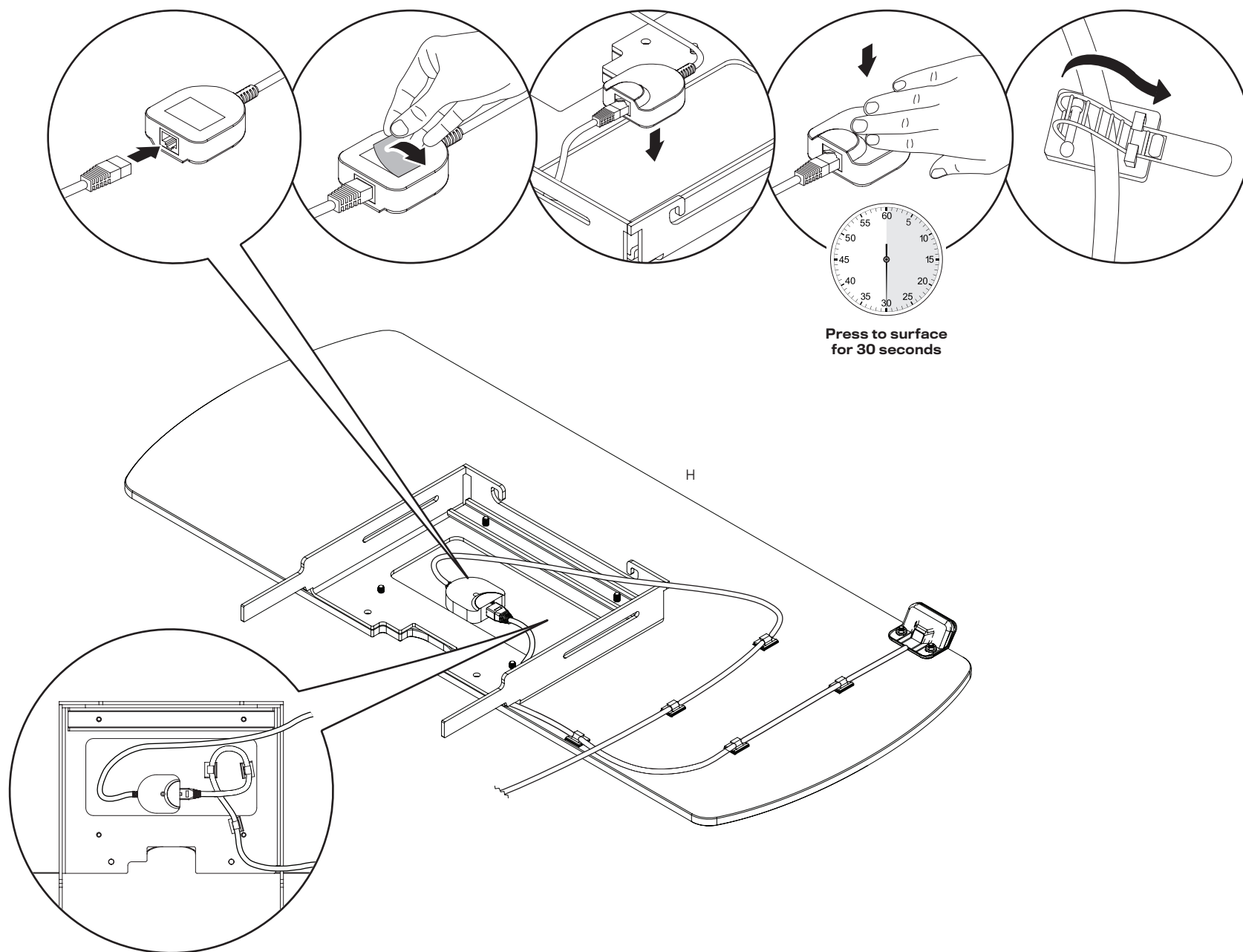
* Thru mount hardware not included.

5 RAIL MOUNT CONFIGURATION*

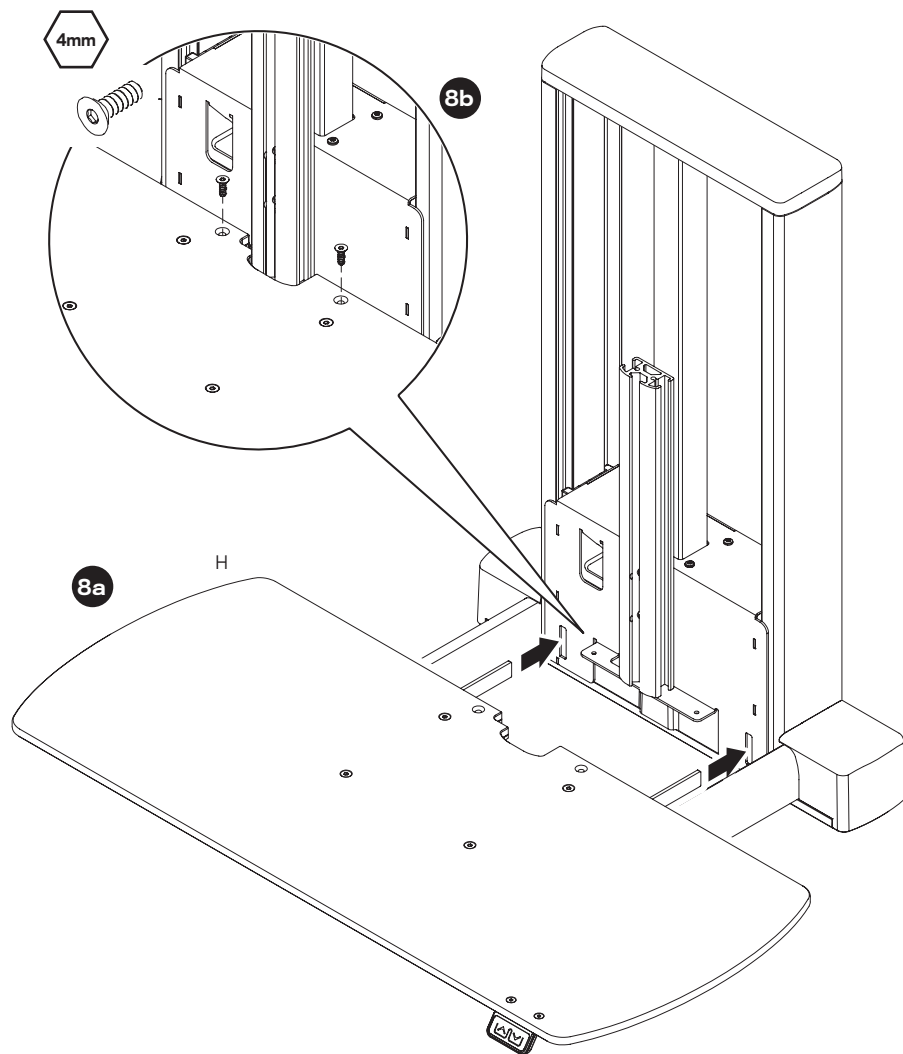


* Thru mount hardware not included.

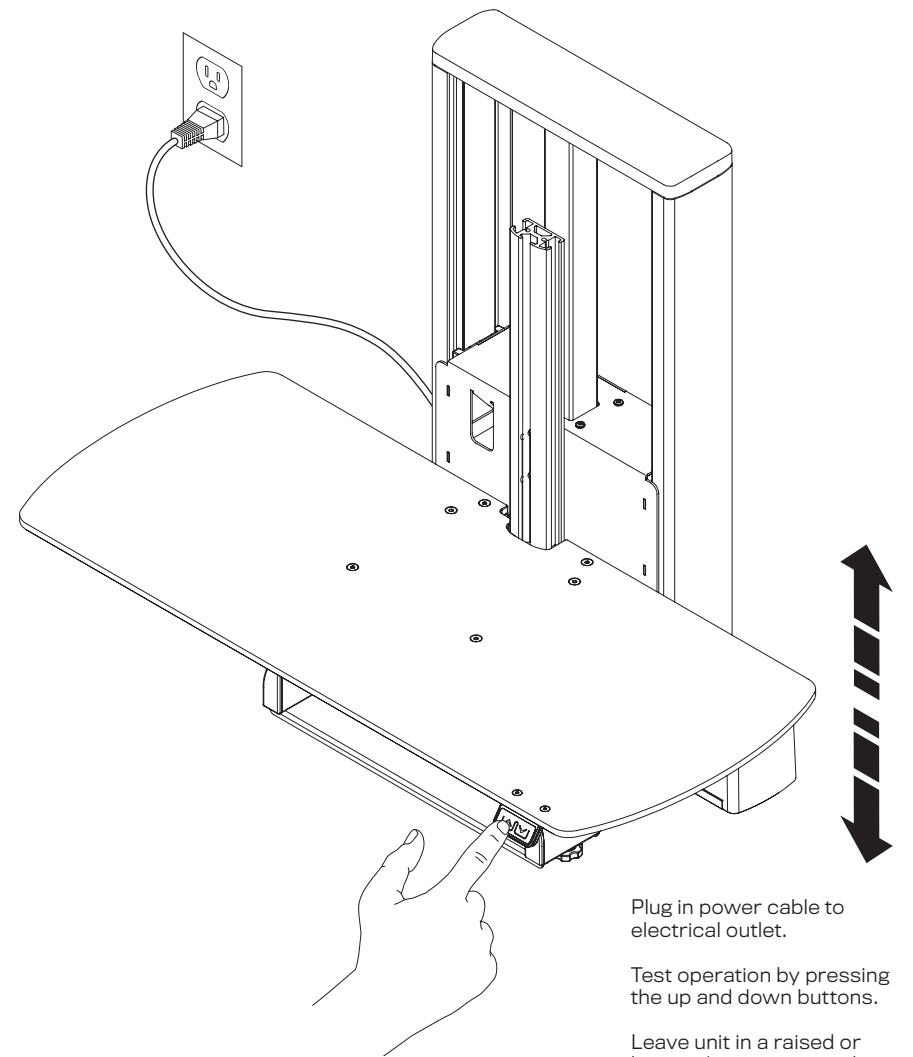




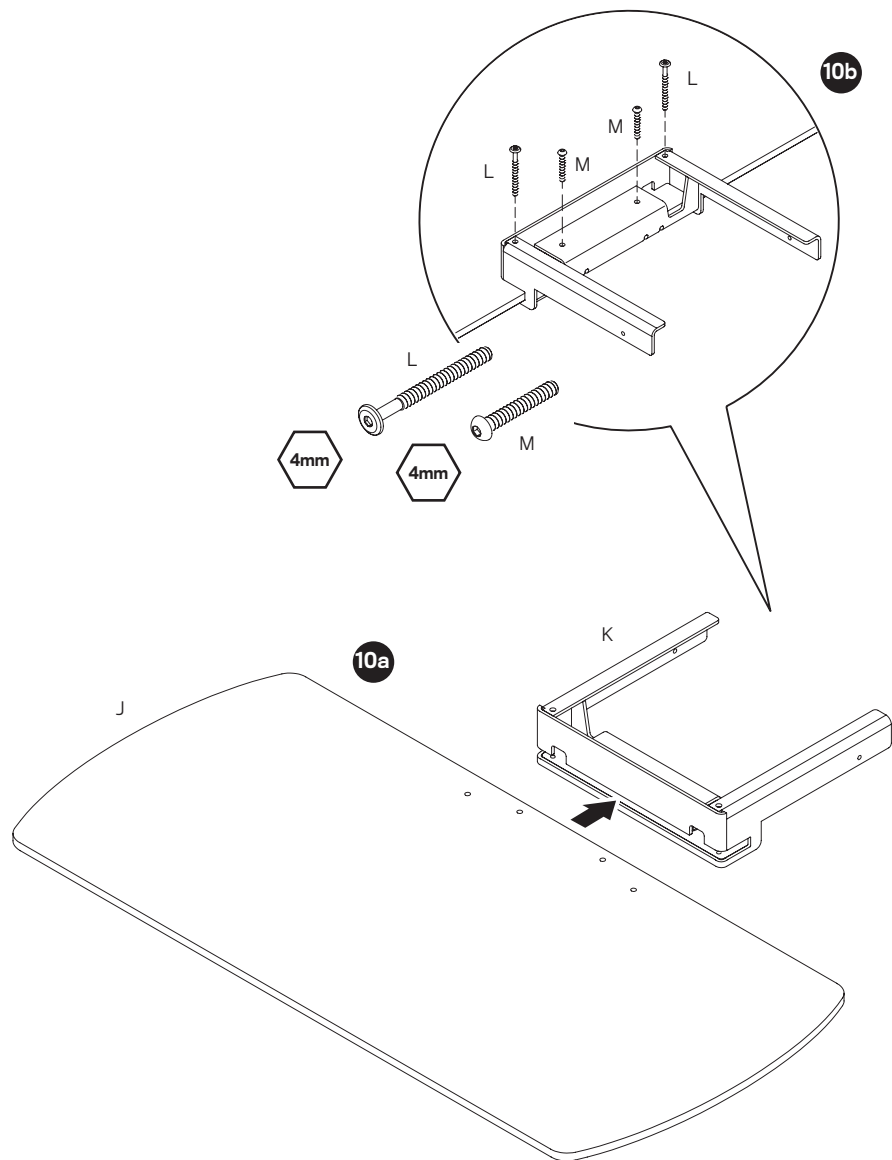
8



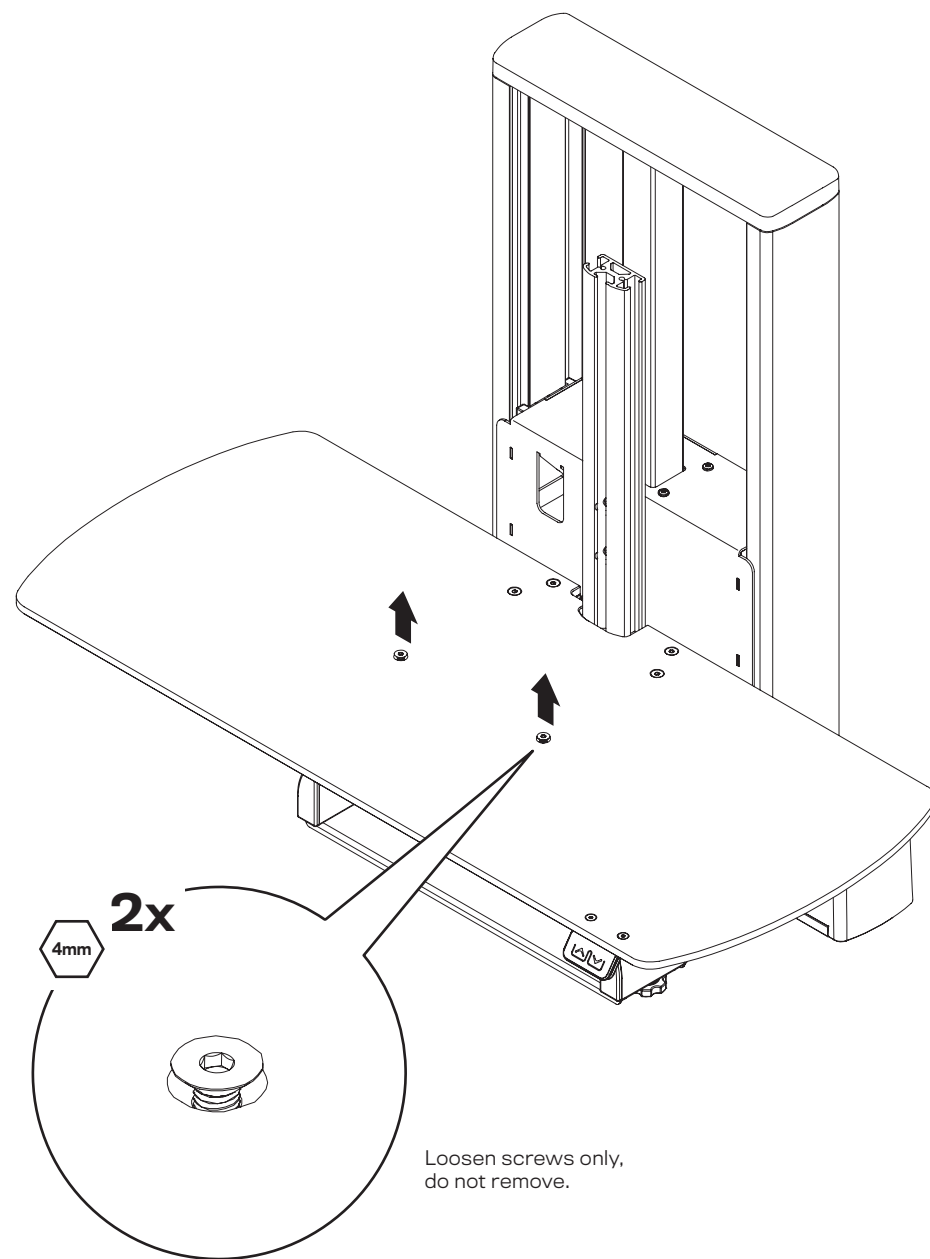
9



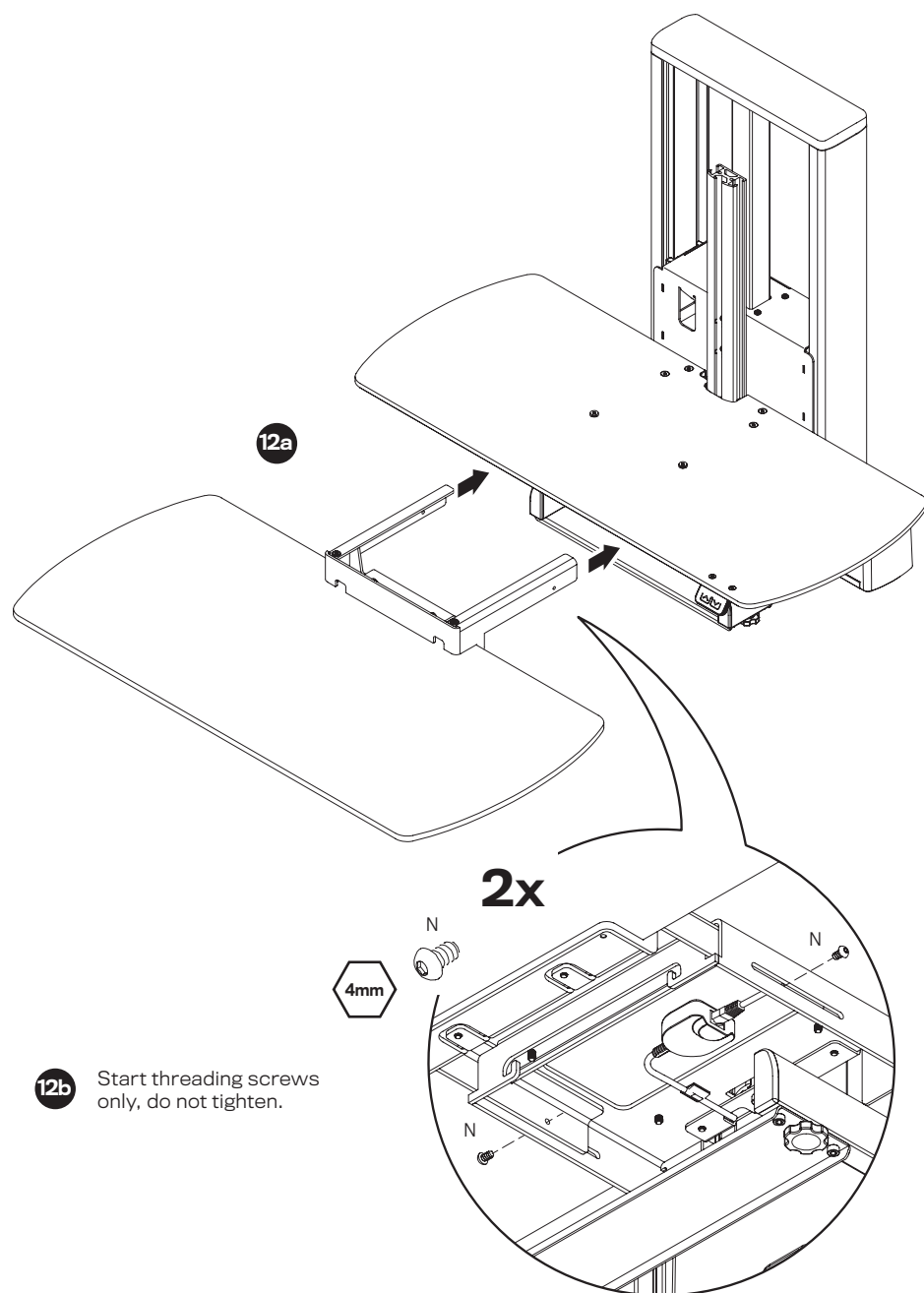
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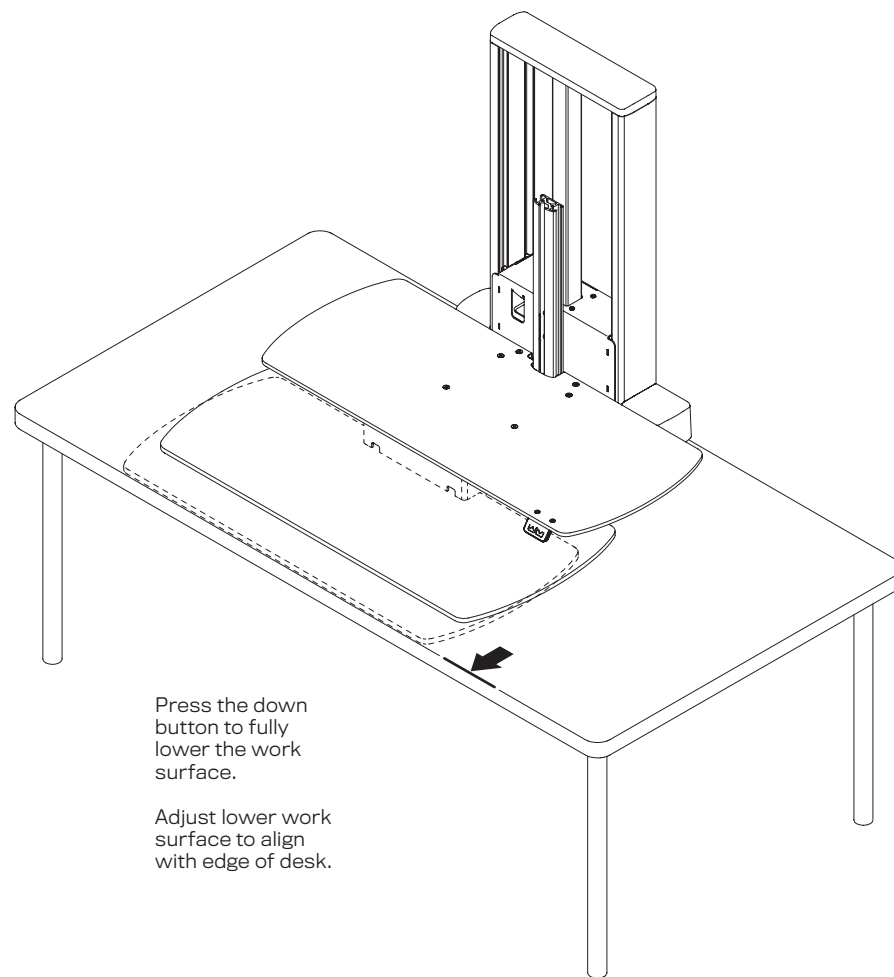
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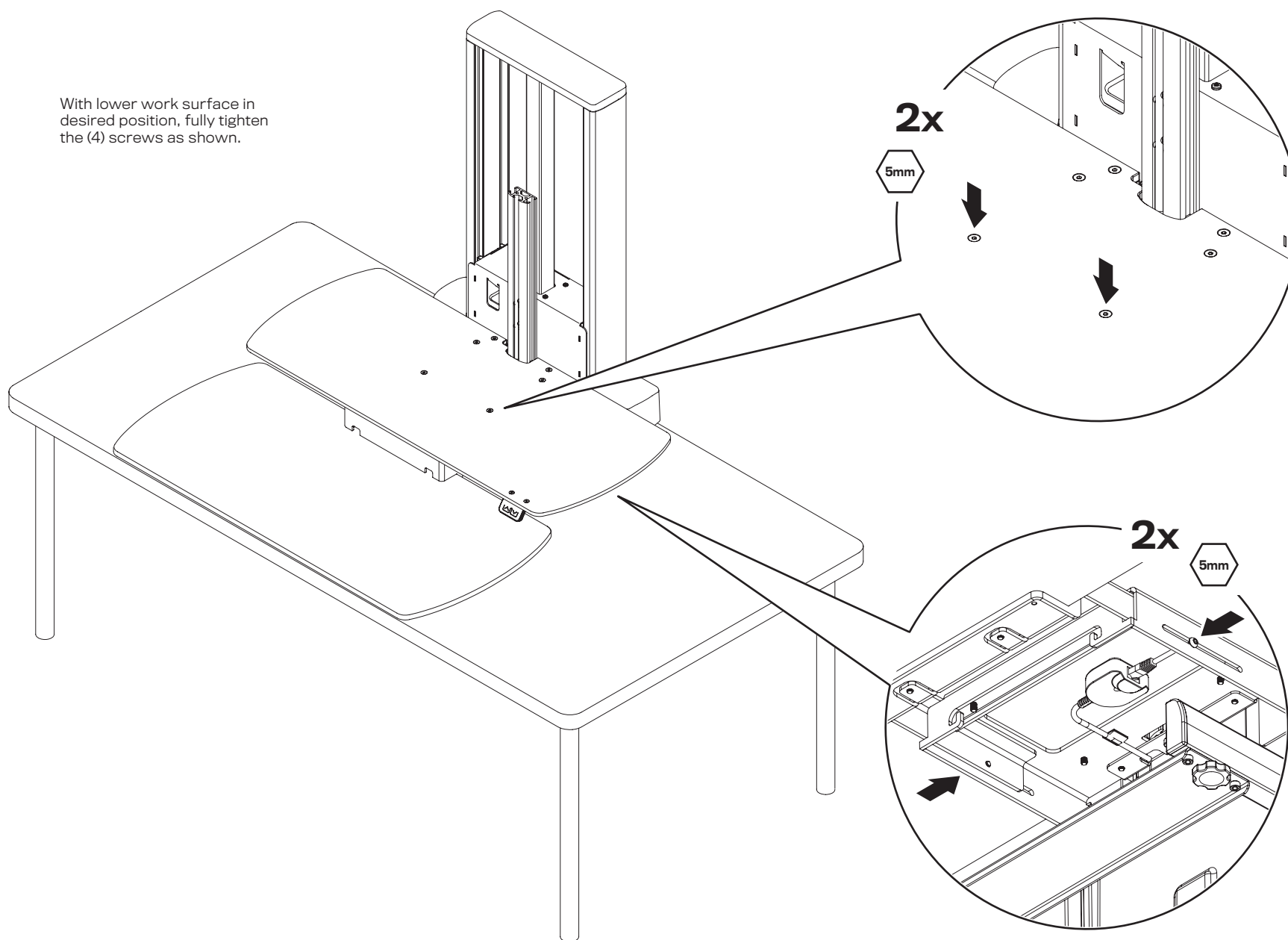
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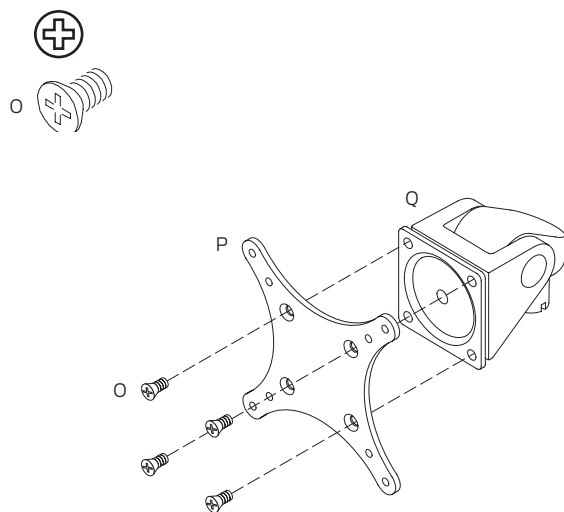
13



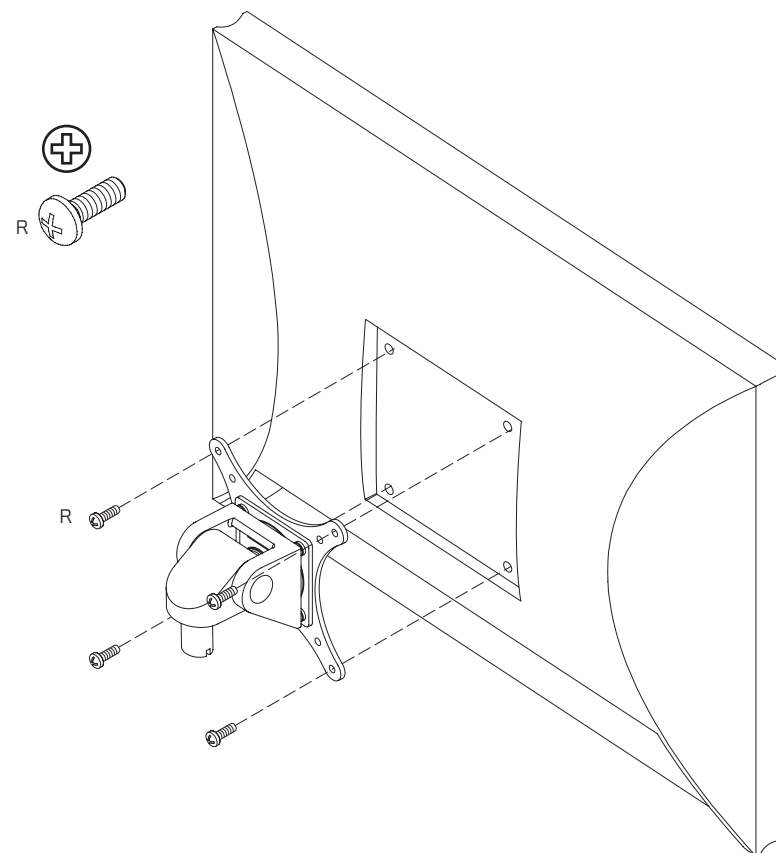
With lower work surface in desired position, fully tighten the (4) screws as shown.



15

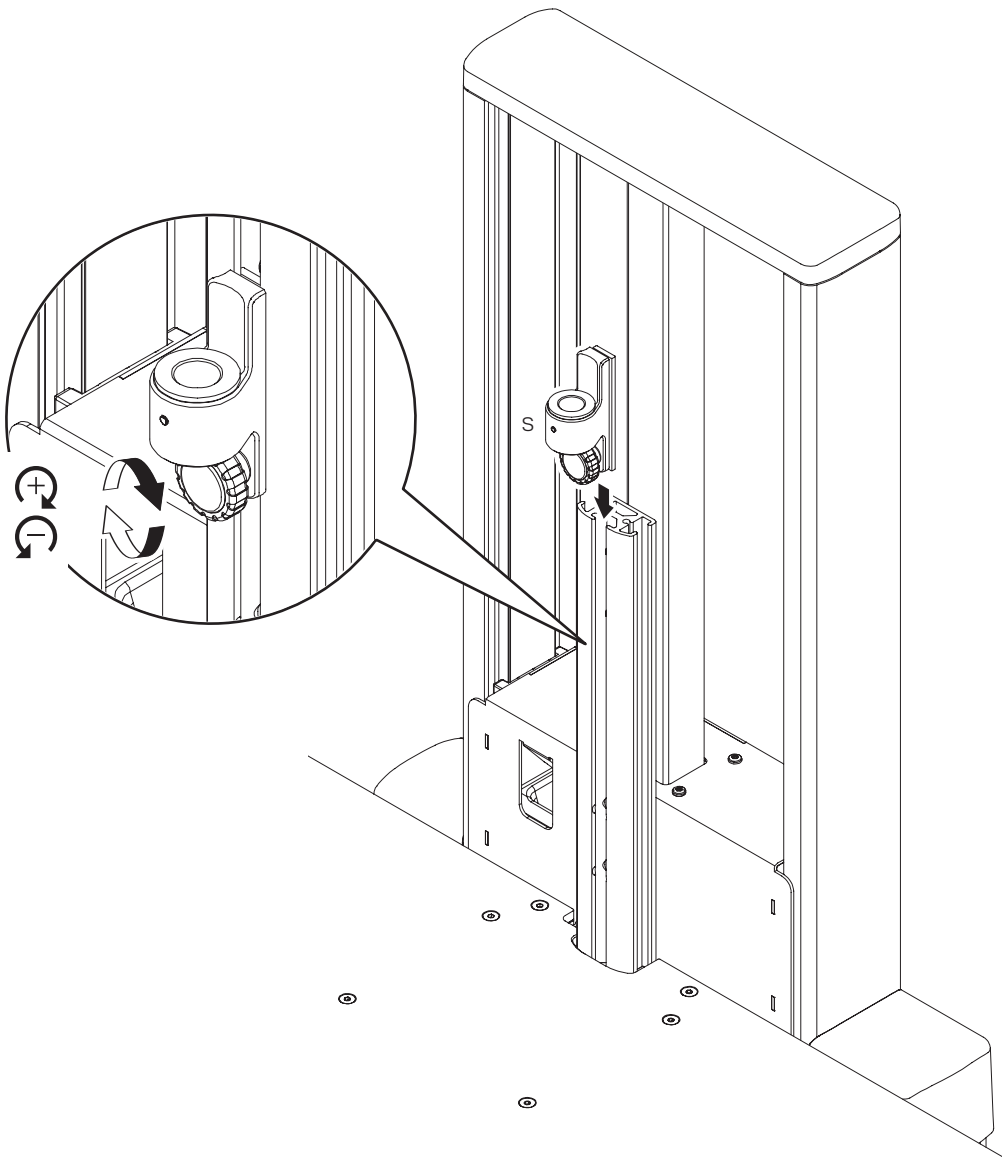


16

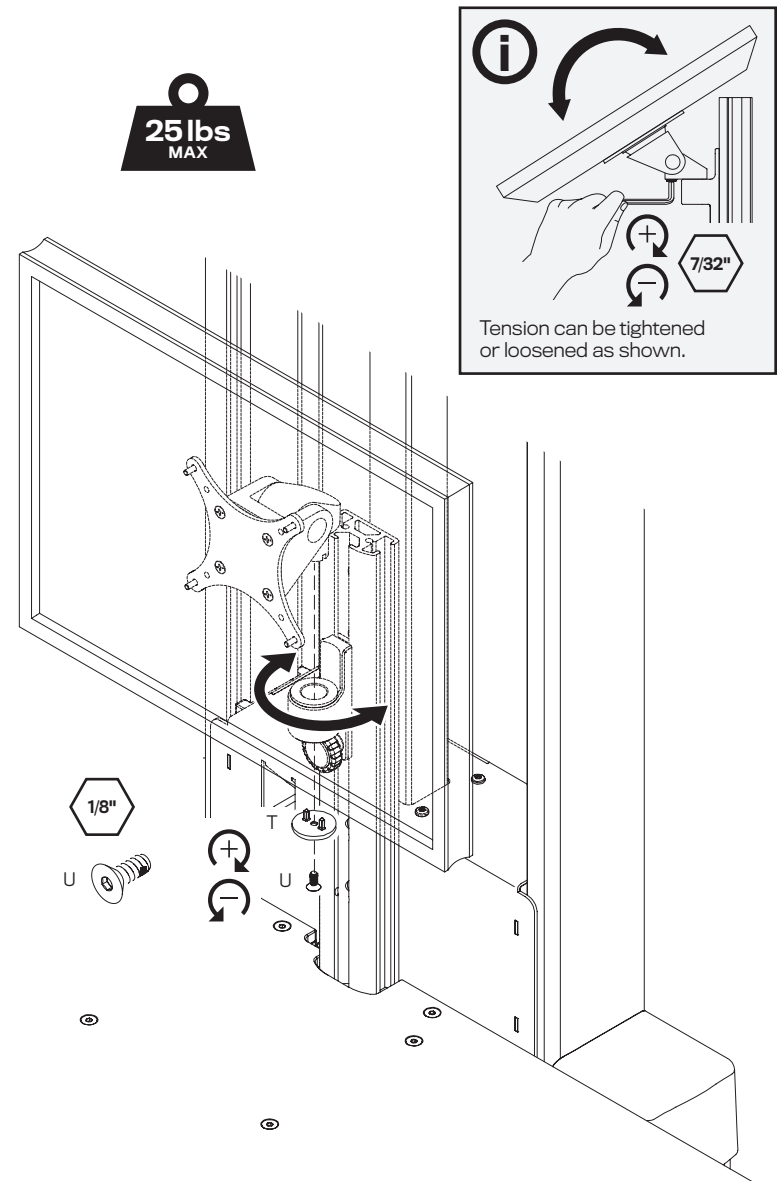


ARE YOU INSTALLING A 1TCH-1, 1TCH-3, 1TCH-1/1, 1TCH-3/3?
IF NOT, PLEASE CONTINUE TO STEP 19.

17

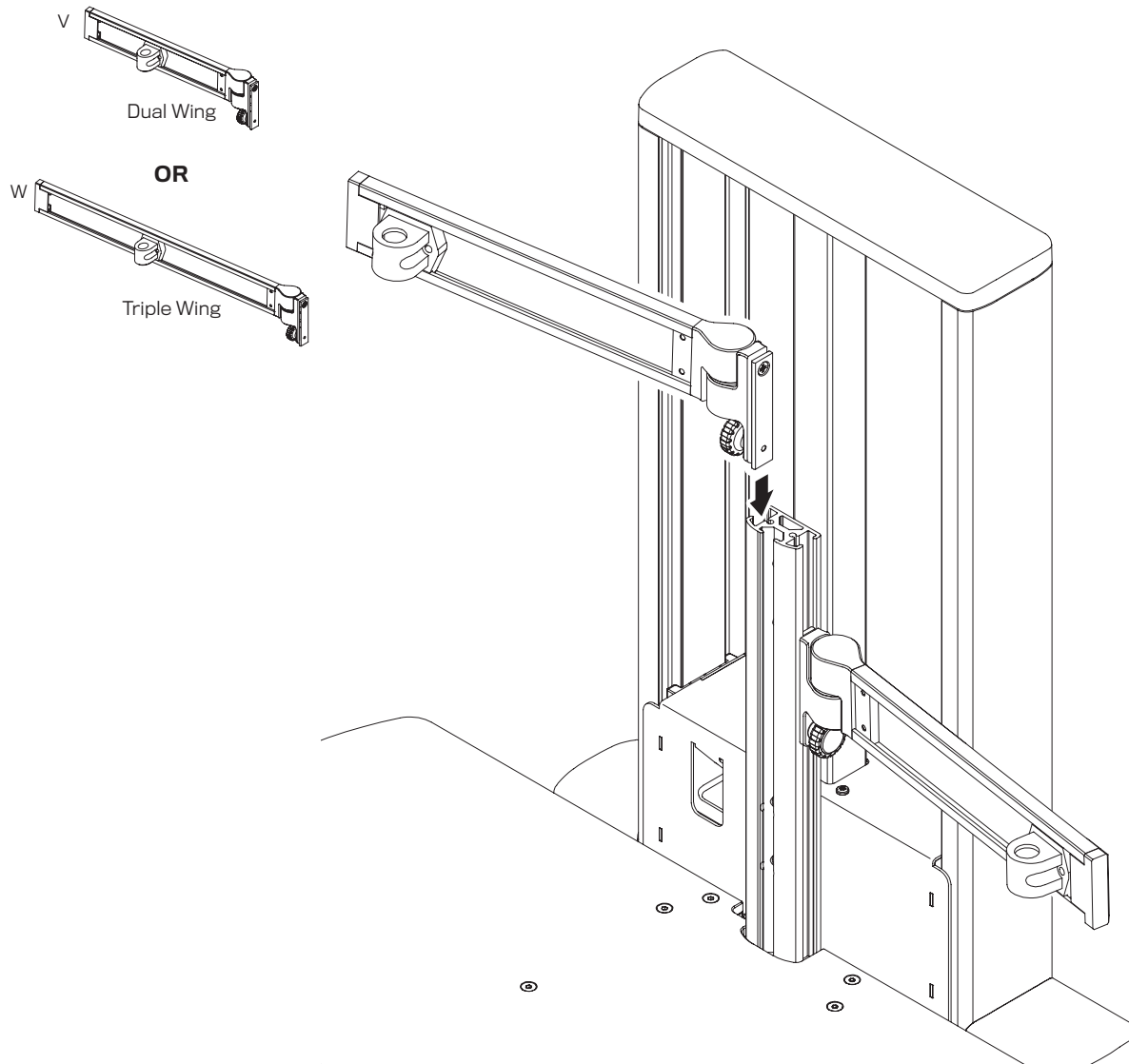


18

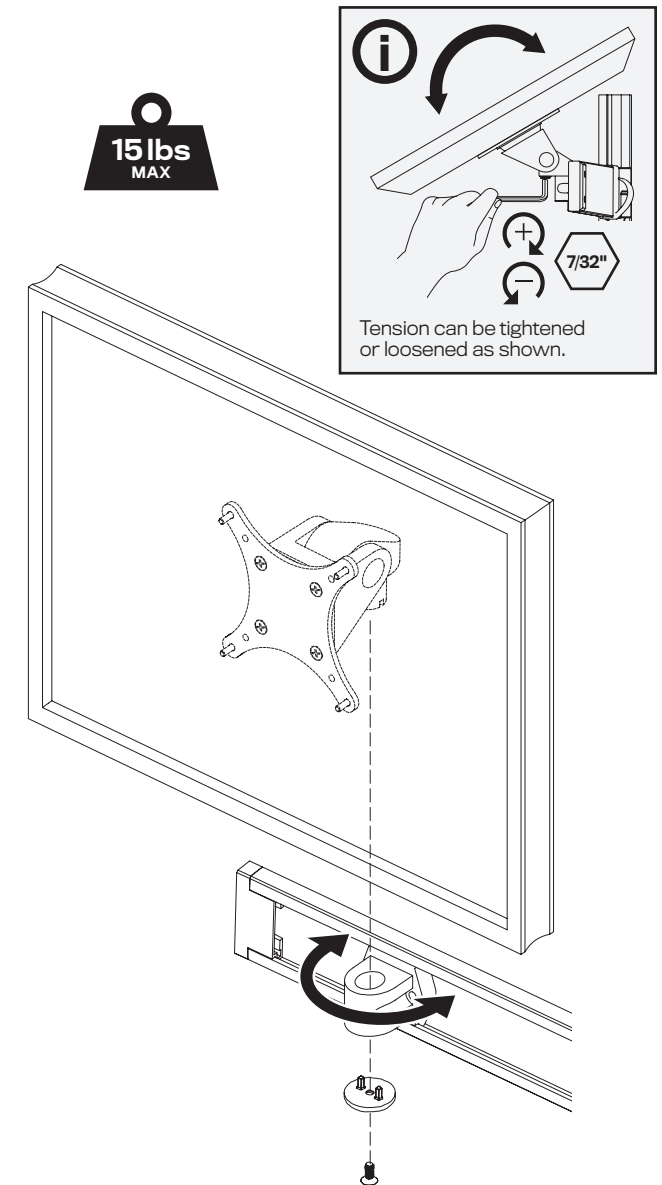


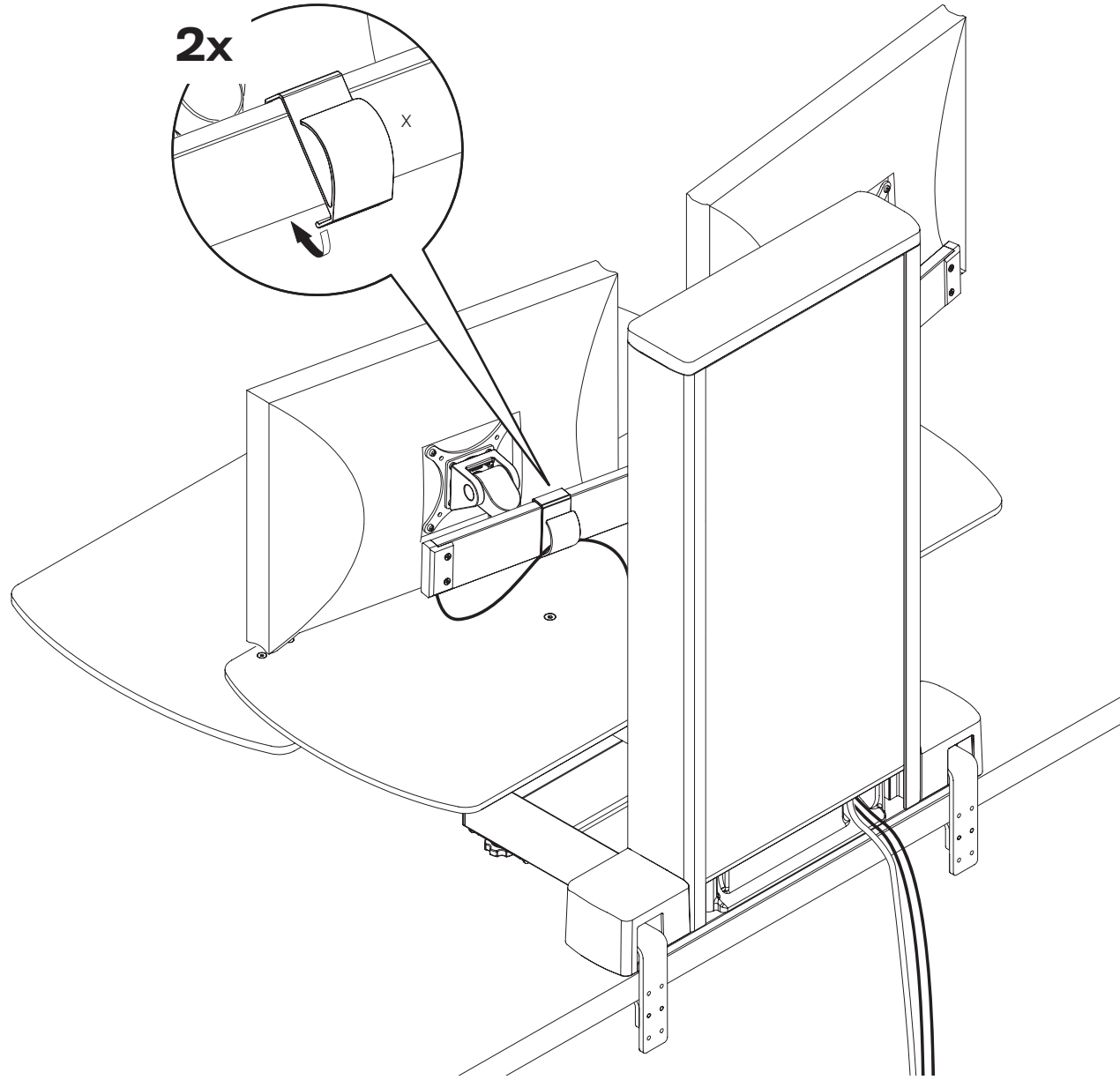
ARE YOU INSTALLING A 1TCH-2, 1TCH-3, 1TCH-2/2, 1TCH-3/3?
IF NOT, PLEASE CONTINUE TO STEP 22.

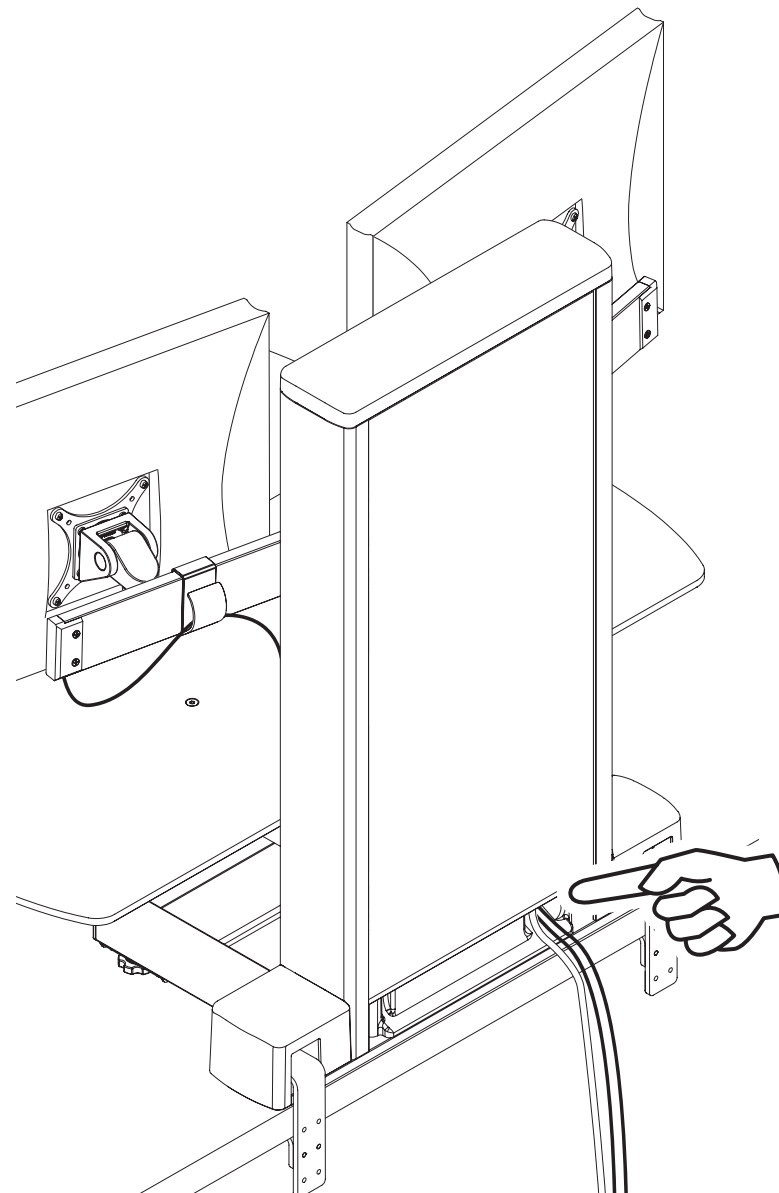
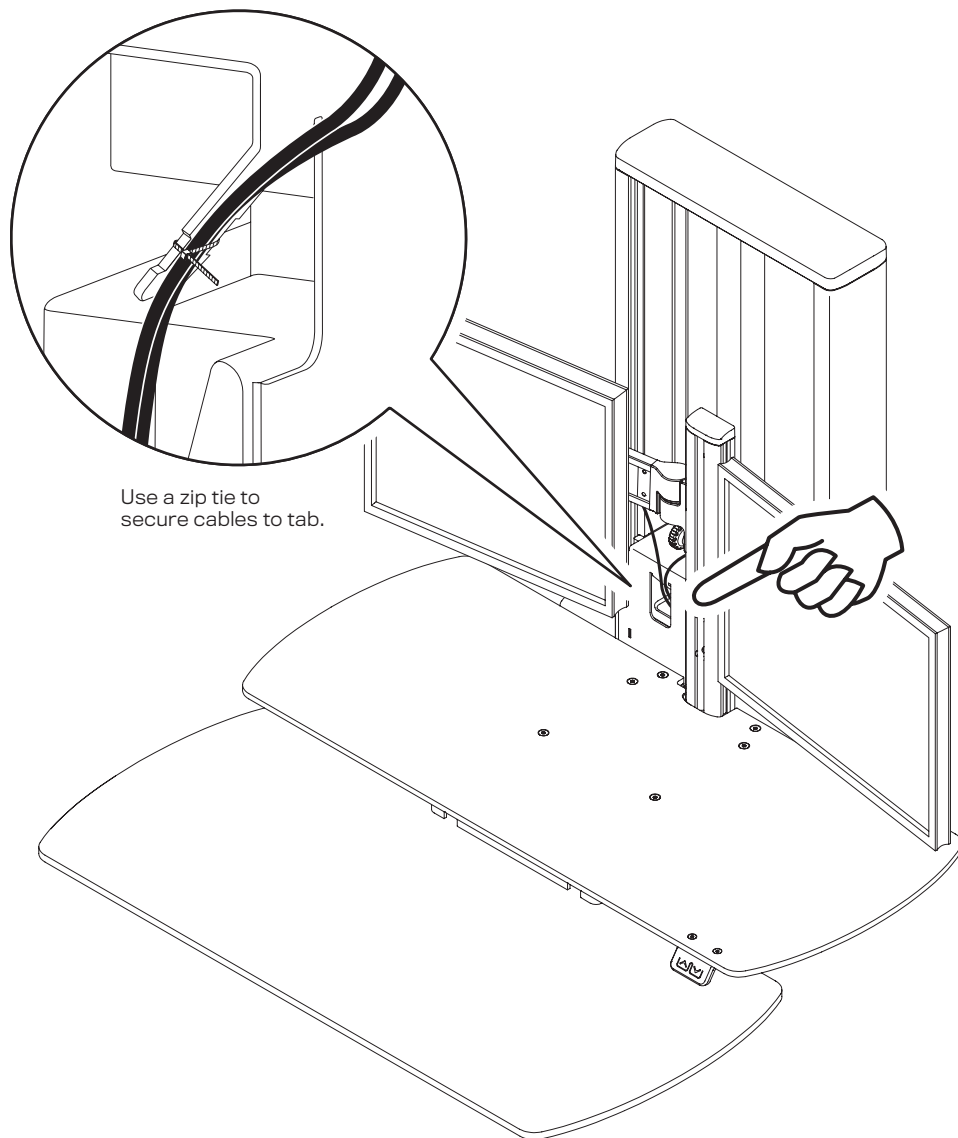
19



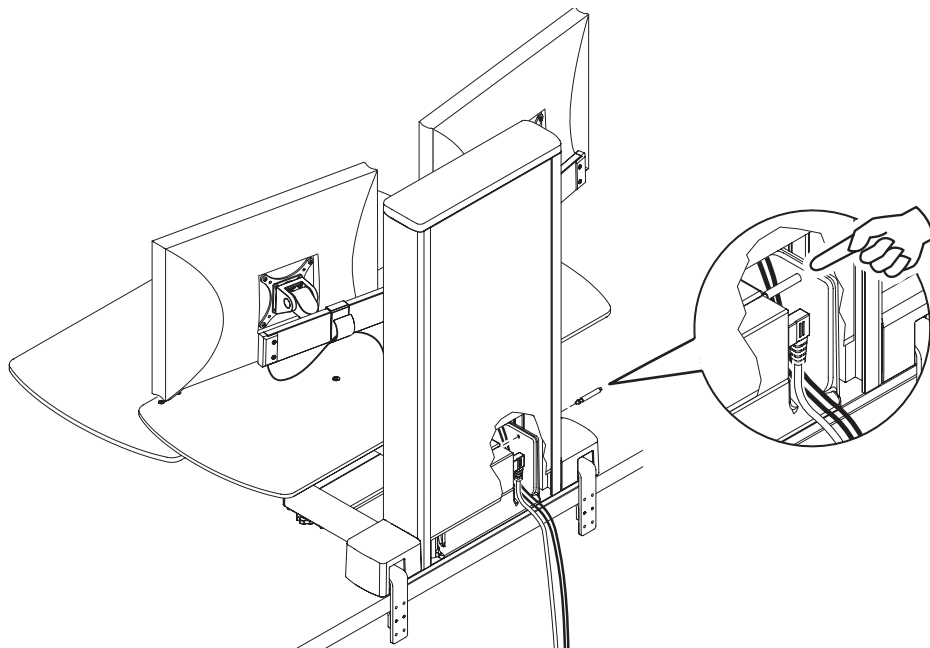
20



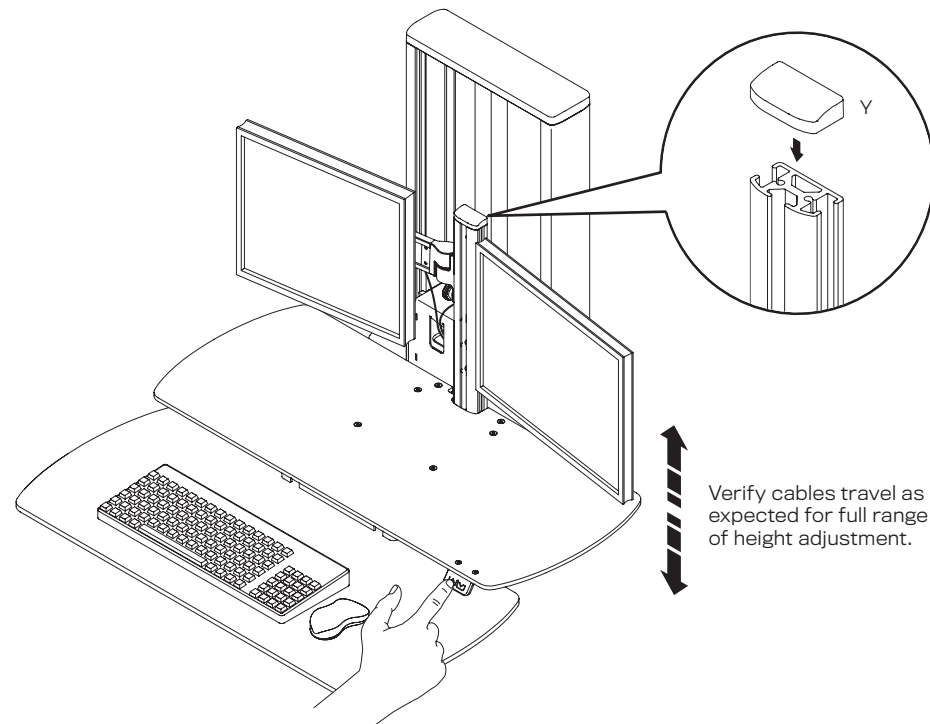




23



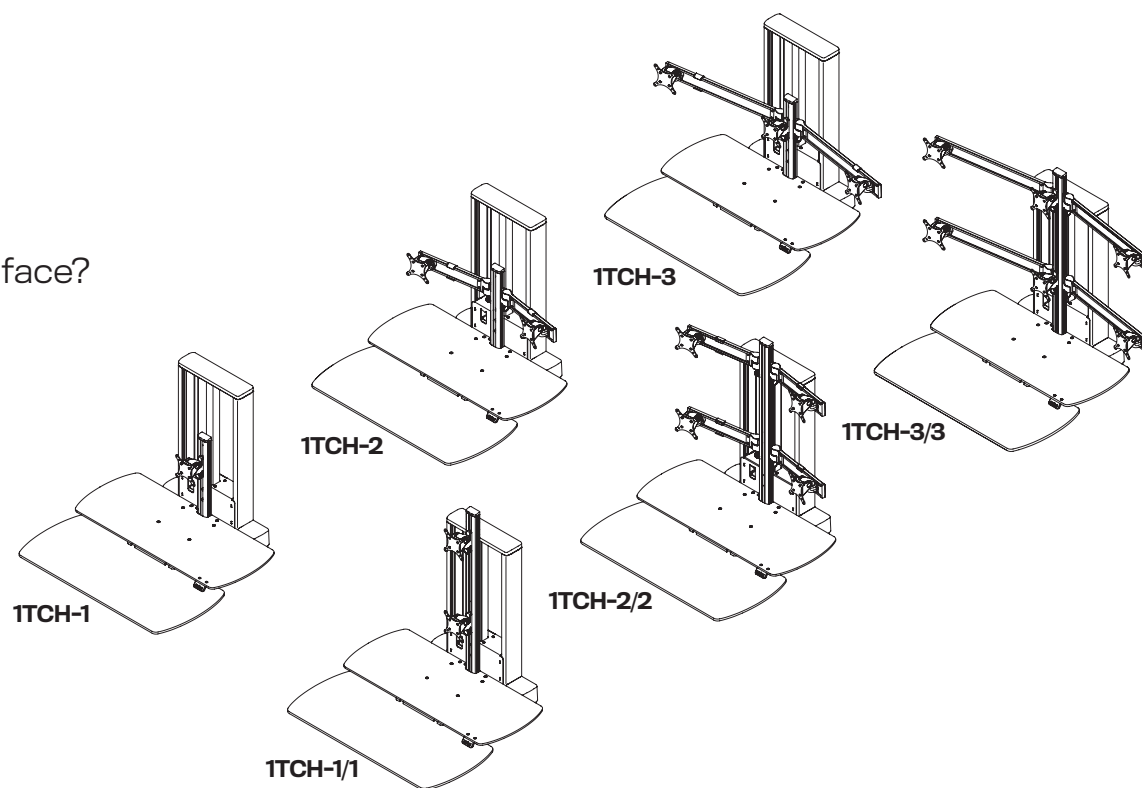
24





TROUBLESHOOTING:

1. Is unit plugged into a power source?
2. Is gyro sensor securely attached to worksurface?
3. Is unit on a flat surface?
4. Is unit levelled?
5. To reset up/down control panel:
press down arrow for 10-seconds.



Scan or click
to watch the
installation video